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We operate in accordance with  
State and Federal regulations and  
maintain all required  
environment permits



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Corporate members of



# STRIPPING

## Stripping

We can help you quickly and economically reclaim parts, paint hooks, and other items using two processes—chemical stripping and burn-off. We can remove almost any organic finish, including hard-to-break coatings like epoxy, nylon, and e-coating.

## Surface Preparation

We can remove residue or minor imperfections to create a suitable base for final finishing. Processes include tumbling, glass bead blasting, applying zirconium and chromate conversion coating.

## Sand Blasting

AFI has a sand blasting room 10' x 12'. We can use a variety of media upon request for all your blasting needs.

## Large Capacity Pretreatment

We can efficiently prepare large parts or high volume orders for coating with our three in-line washers: 6-stage, 5-stage, and 3-stage composite washers. Window size is 5' x 3' x 10'.

**Assembly and special packaging services are also available!**

# COATING

## Powder Coating

We can give you the most durable heat-fused powders for metal substrates. Powders are available in many colors and types such as polyesters, urethanes, epoxies, etc. Parts can be selectively masked for special applications.

## Liquid Coating

We can give you the diversity of liquid with a wide range of base compositions, finish properties and textures. Substrates may include metals, plastics and composites. Coatings range from water base, standard bake enamels, epoxies, and polyurethanes. Teflon and other specialized coatings are available.

## RFS (EMI) Coating

We can provide protection against electromagnetic interference by selectively applying nickel, copper or silver to plastic enclosures.

## CARC Coating & MIL-Spec Coating

Chemical Agent Resistance Coatings. AFI is one of the few coating companies that offers CARC coatings in Minnesota. CARC is a specification driven coating process. AFI can do the entire pretreatment, and coating application all under one roof. Please call our quoting department to inquire about CARC coating.

# SILK SCREENING

## Silk Screening

We can add graphics or accent color to metal, plastic, glass, and fabric. Associated Finishing specializes in precisely tooled fixtures for close tolerance applications. We can provide finished screened parts or just the screens for companies with in-house printing capabilities.

## Pad Printing

We can print finely detailed graphics on small or irregularly shaped parts. This process is suitable for both smooth and textured surfaces (golf balls, rubber balls). Tooling is prepared in-house to ensure quality and rapid turnaround.

## Artwork Requirements

When setting up new orders that require either silk-screen or pad printing, AFI has in-house silk-screen and plate exposure units. Artwork can be e-mailed to AFI. You can send your artwork by e-mail, Adobe Illustrator files is the file format of choice, we can also accept QuarkXPress, InDesign, and Corel Draw. Please e-mail artwork to: [quotes@associatedfinishing.com](mailto:quotes@associatedfinishing.com) and we will take care of the rest!

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**Whether you have 1 part or 10,000 parts we can finish them all!!**