

Facility List



2011

Stripping/Pretreatment

- Chemical stripping
 - 72" x 24" x 24" tank for all metal materials
- Burn-off
 - inside cart dimensions 94" (front to back) x 70" wide x 84.5 high. Developed post processing technique to reclaim stripped piece parts
 - Descale/Derust Tank – 96" x 40" x 46"
- Sand Blasting
 - 10' x 12' blasting room – variety of media available
- RoHs compliant in-line Chromate system (NEW IN 2010)

Conveyorized Systems

All systems handle both **Liquid Coating, Powder Coating, and CARC Coating.**

- 5 stage in-line washer – large capacity available (please inquire for size)
- 3 stage in-line washer (NEW IN 2009)
- 2 systems with washing off-line

Manual Systems

Liquid and Powder manual sprayings – (please inquire for size)

- Liquid coating of water base, polyurethane, enamel, epoxy and RF shielding
- Powder coating of epoxies, polyesters, urethanes and hybrids

Silkscreening/Pad Printing/Assembly/Glass Etching

- Offer full service graphic applications utilizing various inks
- We will also quote assembly work
- Glass Etching

Quality Department

- Certification of all jobs. Certified for color correctness, mil thickness, adhesion and solvent resistance. Tools used to monitor processes include: Oven profiling, gloss meter and coating thickness gage for thickness in cured and uncured stage

Environmental Permits

- Waste Water Discharge Permit (Mankato Permit #4001)
- Federal EPA Generator Permit (MND0026219919)
- Air Quality Permit (MPCA #01300067-007)

Facilities

37,000 square feet pre-stressed concrete building

AFI Fleet of Trucks

- 102" x 53" Semi Trailer – Air ride equipment
- 102" x 24" Straight Truck – Air ride equipment
- 1 Pick-up truck

Our fleet is available for pick up and delivery



Arial view of AFI plant



3- Stage Washer



Steelman burn off oven



Sand blasting room



JCI powder coating booth



5 Stage washer



Send RFQ to: quotes@associatedfinishing.com

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